





"Open" function has not enough pressure **Theme**

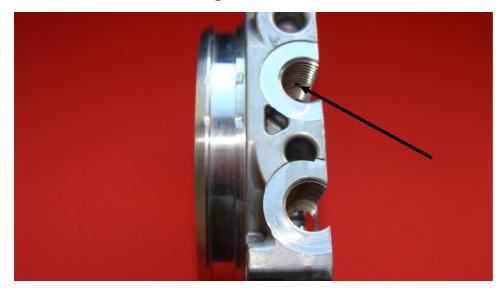
Hydraulics Telephone +49 (0)40/ 739 606 - 42 Theme area

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Photo 1: Power unit, bore A marked



Photo 2: Valve housing, close the bore with a wire



The bore diameter must be reduced

More technical information and news can be found under

www.soerensen.de

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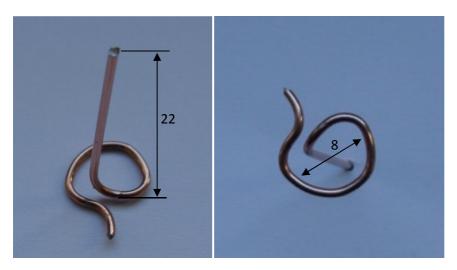
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Plus-point service

Technical information



Photo 3: Welding wire 1,0 mm



Shape the wire in the form shown on the picture

Photo 4: Valve housing sectional view



Insert the welding wire into the bore A

Lead the short piece of the wire into the horizontal bore at the bottom

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