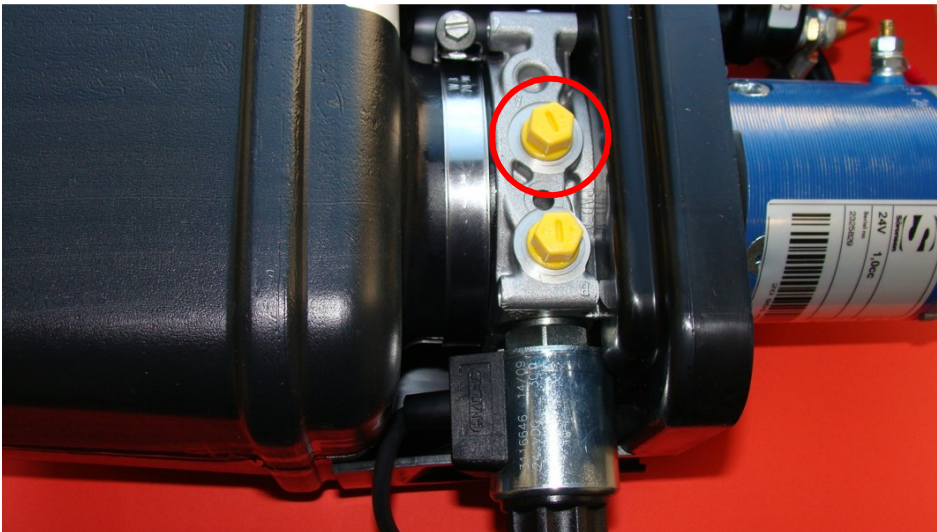


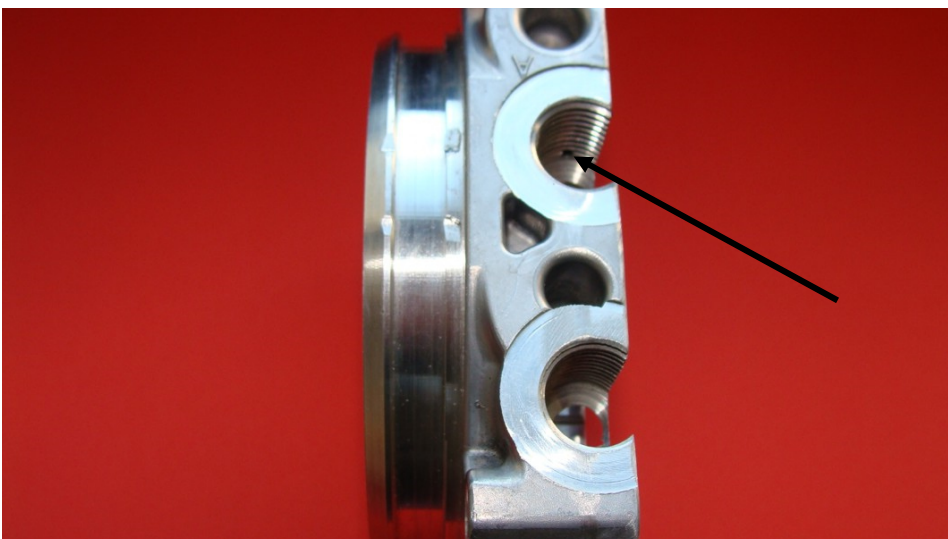
**Theme „Open“ function has not enough pressure**

Theme area	Hydraulics	Telephone	+49 (0)40/ 739 606 – 42
Version	01/2011	Date	05.08.2011

**Photo 1: Power unit, bore A marked**



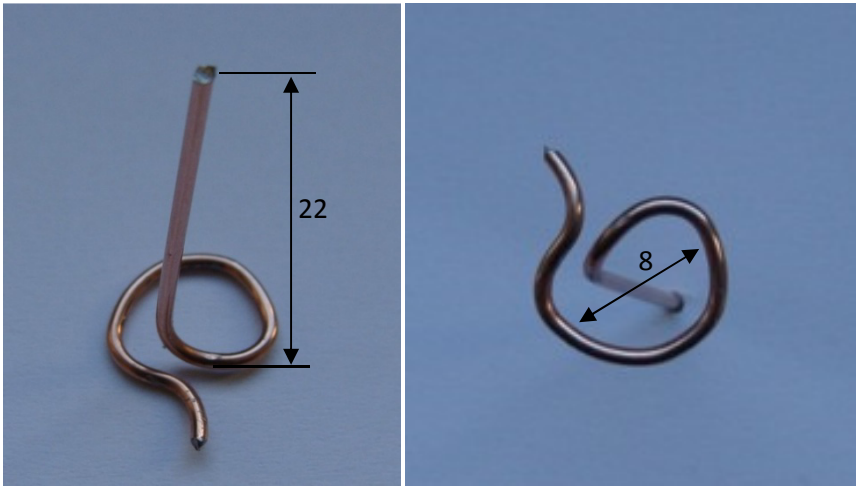
**Photo 2 : Valve housing, close the bore with a wire**



The bore diameter must be reduced

More technical information and news can be found under  
**[www.soerensen.de](http://www.soerensen.de)**

Photo 3: Welding wire 1,0 mm



Shape the wire in the form shown on the picture

Photo 4: Valve housing sectional view



Insert the welding wire into the bore A

Lead the short piece of the wire into the horizontal bore at the bottom

More technical information and news can be found under  
[www.soerensen.de](http://www.soerensen.de)